

IN THE SPECIFICATION

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The cavity of the hot press mold 30 comprises: a cover layer molding area 303 adapted to mold the middle part of the thin sheet base material 1 into the aforesaid cover layer main body 41, and an extension portion molding area 304 adapted to mold a part of the thin sheet base material 1 into the aforesaid flared extension portion 43, around the border 42 of the cover layer main body 41. During hot press molding, the cohesive force of the thin sheet base material 1 remains unchanged, therefore cutting the border area 42 of the cover layer main body 41 from the peripheral material 11 does not cause cracking of the printing around the border area 42 of the cover layer main body 41 or inward turning of the cut border edge of the cover layer main body 41. When put in the mold of the injection molding machine, the cover layer main body 41 can be molded on the package shell of an apparatus smoothly and successfully. Because of high yielding rate, the manufacturing cost is relatively reduced.